





Modification Overview

Production began in 1979 and is current.

The 909M1 (1989) in the $1\frac{1}{4}$ " - 2" sizes only. Change was in the body only- internal components are the same.

Lead free version LF909 was introduced in 2010.

Check Cover Removal

Cover is o-ring sealed.

Check valve assembly is attached to the cover and spring is contained.

Pull cover and assembly straight out of the body. (Do not twist)





Check Valve Removal

The check valve is attached to the cover with a bayonet locking system.

Check valve assembly is spring loaded.

Holding the assembly in both hands, rotate the seat (cage) ¹/₄ turn.



Check Seat Removal

Once the cover and check valve are removed the seat or (cage) is free.

Seat is sealed by an o-ring.





Check Disc Replacement

Check disc and disc holder can be replaced as one piece.





Check Valve Reassembly Notes

Reassemble check valve in reverse order.

Apply lubricant to seat o-ring and lid o-ring.





RV Cover Removal

RV Cover is sealed by the diaphragm.

Spring load is contained.



RV Stem Removal

The stem subassembly can be pulled straight out of the body.



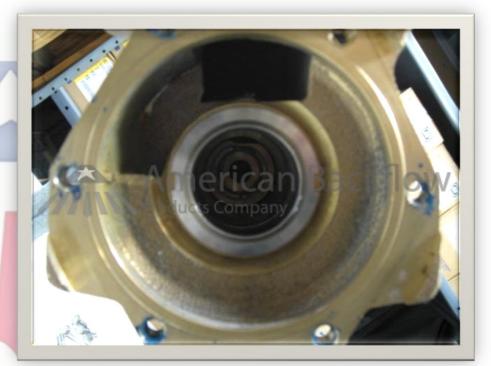


RV Seat Removal

Unless damaged, there is no need to remove the RV seat.

The RV seat is threaded and sealed by an o-ring.

A special tool is required to remove seat.



RV Rubber Replacement

Replace diaphragm and RV disc assembly.

* Simply unscrew the stem cap from the stem.

Replace stem o-rings.

Apply lubricant to o-rings.





RV Reassembly Notes

Insert RV stem assembly into body.

- * Carefully guide and depress spring tension until the piston is completely into position.
- * Insert screw driver up into vent opening to hold stem in place.

Bolt cover down evenly.

